



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200
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Rush!!!

D4859-1

Job Sheet 183263



Part No: D4859-1

Job Qty: 20 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/14/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 13.05.27 AS PER DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		10/5/18	0.00	0.00	Start Up Machining-3		<i>JBD</i> <i>16/10/17</i>
100	Hardinge	20 pcs		10/5/18	0.00	1.39	Hardinge		<i>JBD</i> <i>16/10/17</i>
120	QC	20 pcs		10/5/18	0.00	0.00	QC8		<i>JBD</i> <i>16/10/17</i>
130	Packaging	20 pcs		10/5/18	0.00	0.00	Packaging3-2		<i>JBD</i> <i>16/10/17</i>
140	QC21-SA	20 Ea		10/5/18	0.00	0.00	QC21		<i>JBD</i> <i>16/10/17</i>

Part Op Descriptions: 100 - Machine as per folio FB191

3-89 *21* *9-0* *OCT 11/7/2018*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	.5400 ft (.027 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	1	45	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.060Inches ± 0.005	0.065 0.055		
2	Bushing	0.322Inches ± 0.010	0.332 0.312		
3	Bushing	0.030Inches ± 0.010	0.040 0.020		
4	Bushing	20.000Degrees ± 0.500	20.500 19.500	Angle	
5	Bushing	0.750Inches + 0.008 - 0.001	0.758 0.749	Diameter	
6	Bushing	0.425Inches + 0.000 - 0.002	0.425 0.423	Diameter	
7	Bushing	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	

Next Job

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Quality ☐ Other ☐																																																																																										
Date : _____		Step #: _____		Part: D4859-1 Job No: 183263 Serial No/Batch: S119038 Revision: Inspector: Exp Date: Instructions: Various STC's Container No: S119038 DART AEROSPACE 10000 Highway 10, Unit 104 Mississauga, ON L4V 1K7 CANADA TEL: 1 613 632-6200 Email: sales@dartaero.com www.dartaerospace.com																																																																																										
Description Work Order Deviation																																																																																														
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